



Finished Product Specification
(Mrs Mac's Quality Manual)

PRODUCT NAME	Mrs Mac's Mini Beef Pies – 12 PIECES		
PRODUCT CODE	AU	NZ	Other:
	18001	18001-1	N/A
PRODUCT DESCRIPTION	Minced beef party pie in gravy encased in top and bottom pastry.		
CONTACT DETAILS	Mrs Mac's Pty Ltd 5-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au www.mrsmac.co.nz		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.
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GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our suppliers, this product is a neither genetically modified nor made from genetically modified raw material as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.
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LABELLING DETAILS	
INGREDIENTS:	Wheat Flour, Water, Beef (Minimum 25%), Margarine [Vegetable Oil, Water, Salt, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Citric and Fatty Acid Esters of Glycerol), Antioxidant (Ascorbyl Palmitate), Natural Flavour], Thickener (Acetylated Distarch Adipate), Onion, Seasoning [Wheat], Worcestershire Sauce, Salt, Yeast Extract, Barley Extract, Glaze [Milk , Natural Colour (Carotene)]. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT.	PRESENT IN THE SAME FACILITY		PRESENT ON THE SAME LINE	
		SPECIFY INGREDIENT/S	MARK (X)	SPECIFY INGREDIENTS	MARK (X)	SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more					
X	Cereals containing gluten and their products, namely, wheat, rye, barley, oats and spelt and their hybridised strains	Wheat Flour, Seasoning, Barley Extract				
	Crustacea and their products					
	Egg and egg products		X	Egg	X	Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine					
X	Milk and milk products	Glaze				
	Peanuts and peanut products					
	Sesame seeds and sesame seed products					
	Soybeans and soybean products		X	Soy	X	Soy
	Tree nuts and tree nut products other than coconut					
	Lupin					

ALLERGEN STATEMENT	CONTAINS: WHEAT, GLUTEN, MILK. MAY CONTAIN: EGG, SOY.
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COUNTRY OF ORIGIN	Made in Australia from at least 86% Australian ingredients.
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NUTRITION INFORMATION				
Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 12 Serving size: 46 g				
	Average Quantity per serving		Average Quantity per 100 g	
Energy	534 kJ		1160 kJ	
Protein	4.2 g		9.2 g	
Fat, total	6.8 g		14.7 g	
- saturated	3.3 g		7.1 g	
Carbohydrate	12.2 g		26.4 g	
- sugars	0.2 g		0.5 g	
Sodium	215 mg		468 mg	

HEALTH STAR RATING	2 Stars
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PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE

CLAIM (S) WHICH CAN BE MADE:	No Artificial Flavours No Artificial Colours
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STORAGE & SHELF LIFE INSTRUCTIONS

	PRIMARY PACKAGING MARK (X)	SECONDARY PACKAGING MARK (X)
Frozen: Store at or below -18 °C.	X	X
Once thawed, do not refreeze.	X	
Do not reheat a second time.	X	
Defrost at or below 5 °C. <input type="checkbox"/> Use within ___ days.	X	
Best Before (LTC = Line Tracking Code)	MM	X
	X	BEST BEFORE DD MMM YY LTC HH:MM
Frozen	18	X 18 Months

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 °C.
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ANALYTICAL CRITERIA

PHYSICAL	CRITERIA	TOLERANCE	TEST METHOD REFERENCE
Diameter (mm)	57	+/- 5	Ruler
Height (mm)	22	+/- 5	Ruler

COOKING GUIDES:

MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven, microwave oven or air fryer.

OVEN - PREFERRED METHOD:

1. Preheat conventional oven to 180 °C (355 °F) or fan forced oven to 160 °C (320 °F).
2. Remove pies from packaging and place onto a baking tray.
3. Bake from frozen for approximately 13 min or 8 min if defrosted and serve as you wish.

MICROWAVE (1000 watt, individually cooked): For best results, remove product from packaging and wrap in paper towel.

If Defrosted: Cook on High for 1 min 15 sec. Stand for 2 min.

If Frozen: Cook on High for 1 min 45 sec. Stand for 2 min.

AIR FRYER (individually cooked):




1. Preheat your air fryer for 5 min at 180 °C (355 °F).
2. Remove FROZEN pie from packaging and place into air fryer.
3. Set time to 15 min and temperature to 180 °C (355 °F).
4. Press START.

CAUTION: Product may be very hot after cooking

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PACKAGING SPECIFICATION				
	Primary Packaging			Secondary Packaging
Material Type	CMPC RC Kraft			Cardboard
Environmental Message	<input type="checkbox"/>		<input checked="" type="checkbox"/>	 
Material Grade	465 µm			B03S
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	(L) 190 mm x (W) 130 mm x (H) 60 mm			(L) 288 mm x (W) 225 mm x (D) 256 mm
Average Weight of Packaging (g)	33.4 g			401 g
Average % of Recycled Material	N/A			100%
Net Weight (g or kg)	550 g			4.4 kg
Gross Weight (g or kg)	N/A			5.1 kg
Units per package	12			8 x 12 PIECES
GTIN-13/GTIN-14	9310663403942			19310663406483
Packaging Code	07-002206-3			07-003210
Carton Liner / Product Divider / Trays / Containers / Other	N/A	Recyclable <input type="checkbox"/>		N/A Recyclable <input type="checkbox"/>

PALLETISATION				
	Australia	New Zealand	Export	
Cartons per pallet	80	72		Unit
Cartons per layer	20	18		Unit
Layers per pallet	4	4		Unit
Pallet depth or length	1165	1050		mm
Pallet width	1165	1100		mm
Pallet height, excluding actual pallet height (150 mm)	1024	1024		mm
Pallet weight, excluding actual pallet weight (43 kg)	408	368		kg

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