	Form No.	Issue Date	Version
	NPD-FRM-004a	18/10/2023	2
	Authorised by	Innovation Manager	Deb Keane
Form Title	FINISHED PRODUCT SPECIFICATION		


1101350 FOUR'N TWENTY X & GRAVY PIE 24 X 175G	Spec. version	1.0
	Effective date	13/02/2024

Product Code	1101350		
Product Name	FOUR'N TWENTY X RED ROOSTER CHICKEN & GRAVY PIE 24 X 175G		
Product Description	CHICKEN & GRAVY PIE		
Packaging Description	Individually wrapped pie, 24 per outer		
Manufacturing Location	161-169 Princes Highway, Bairnsdale, Vic 3875		
APN/TUN	APN	9356335004062	TUN 19356335004069

Ingredient Listing	Water, Wheat Flour, Chicken (24%), Margarine (Vegetable Oils and/or Animal Fats, Emulsifier (471), Antioxidant (307b), Colour (160a), Water, Salt, Acidity Regulators (331, 330), Flavour), Gravy Mix (2%) (Contains Wheat , Milk , Soy , Colours (150c, 150a), Acidity Regulator (330)), Thickener (1422), Seasoning (Contains Wheat , Colours (150d, 160c)), Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Onion, Salt, Glaze (Contains Milk , Mineral Salt (450), Colour (160a), Thickener (415)), Processing Aid (Contains Wheat).
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.
Country of Origin	


Nutrition Information				
Servings per package	1			
Serving size	175 g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1700 kJ	20 %	967 kJ
	Protein	14.4 g	29 %	8.2 g
	Fat , total	18.5 g	26 %	10.6 g
	- saturated	9.5 g	39 %	5.4 g
	Carbohydrate	42.1 g	14 %	24.1 g
	- sugars	2.1 g	2 %	1.2 g
	Sodium	920 mg	40 %	526 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


Health Star Rating	
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Usage Instructions	
Shelf life	548 days (18 months)
Storage instructions	<p>KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION. CAUTION: ALTHOUGH EVERY CARE HAS BEEN TAKEN TO REMOVE ALL BONES SOME MAY REMAIN.</p>
Serving Instructions	<p>HEATING INSTRUCTIONS</p> <p>CONVENTIONAL OVEN</p> <ol style="list-style-type: none"> Preheat oven to 180°C (170°C fan forced). Leave pie in packaging and place on oven tray. If frozen, heat for 40 to 45 minutes. If thawed, heat for 25 to 30 minutes. <p>MICROWAVE OVEN (1000 WATT)</p> <ol style="list-style-type: none"> Leave pie in packaging and place on a microwave safe plate. Place into a microwave oven in the middle of turntable. Heat on high, if frozen for 3 minutes, if thawed for 2 minutes. Allow pies to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. <p>AIR FRYER (1500 WATT)</p> <ol style="list-style-type: none"> Preheat Air Fryer to 180°C. Remove pie from packaging and place in air fryer basket. If frozen, heat for 30 to 35 minutes. If thawed, heat for 20 to 25 minutes. <p>CAUTION: FILLING MAY BE VERY HOT. Guide only, heat times may vary.</p>

Contact Information	<p>FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. EST NO. 265 PROUDLY BAKED BY PATTIES FOOD GROUP. 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS, PLEASE EMAIL INFO@PATTIES.COM.AU OR CALL 1800 650 069 (AU), 0800 650 069 (NZ).</p> <p>  FOURNTWENTYPIES  FOURNTWENTY VISIT US FOR MORE INFORMATION WWW.FOURNTWENTY.COM.AU </p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1101350	Customer FG #	NA		
New SKU #	1101350	Site Item no.	4		
Product Description	FOUR N TWENTY X RED ROOSTER CHICKEN & GRAVY PIE 24X175G				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	175	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	175	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	4.20	Kg			
Gross Outer Weight (Product+Packaging)	4.47	Kg			
Retail Packs per Outer	24	Un			
Individual Piece per Outer	24	Un			
Outer Configuration (H x L x W)	4	x	2	x	3
PRIMARY PACK Dimensions (mm)					
	Width		Repeat		
Wrap	290	x	170		
Inner Carton					
	Length		Width		Height
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
	Length		Width		Height
Internal Dimensions	325	x	217	x	139
External Dimensions	333	x	225	x	155
PALLET AUS					
Outers Per Layer	16		Layers Per Pallet		7
Outers Per Pallet	112		Pallet Pattern		16S1
Pallet Dimensions (mm) (L x W x H)	1116	x	1116	x	1235
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	470		0		
Pallet Gross weight kg	551		0		
BARCODES		APN (Retail Pack)	9356335004062		
		TUN (Outer)	19356335004069		
Pack Part # Inner/Wrap/Sleeve	4005362				
Pack Part # Outer	4005377				New Product
Issue Date	30/11/2023				
Unit date code	Best Before	Outer date code	Best before		
	DD/MMM/YYYY dd		DD/MMM/YYYY		
	mm hh:mm line		hh:mm		