



Finished Product Specification
(Aus Pie Co Quality Manual)

PRODUCT NAME	Mrs Mac's Food Service Premium Mini Pies		
PRODUCT CODE	AU	NZ	Other:
	18514	N/A	N/A
PRODUCT DESCRIPTION	Minced beef party pie in gravy encased in top and bottom pastry.		
CONTACT DETAILS	Mrs Macs 7-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.
--------------------	--

GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our suppliers, this product is a neither genetically modified nor made from genetically modified raw material as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.
--	---

LABELLING DETAILS	
INGREDIENTS:	Wheat Flour, Beef (28%), Water, Margarine [Vegetable Oil, Water, Salt, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Citric and Fatty Acid Esters of Glycerol), Antioxidant (Ascorbyl Palmitate), Natural Flavour, Natural Colour (Carotene)], Onion, Seasoning [Wheat , Flavour Enhancer (Monosodium L-Glutamate)], Herbs, Salt, Glaze [Milk , Natural Colour (Carotene)]. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT.	PRESENT IN THE SAME FACILITY		PRESENT ON THE SAME LINE	
		SPECIFY INGREDIENT/S	MARK (X)	SPECIFY INGREDIENTS	MARK (X)	SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more					
X	Cereals containing gluten and their products. rye, barley, oats and their hybridised strains	Wheat Flour, Seasoning				
X	Wheat (Including its hybridised strains). Refer FSANZ schedule 9 for exemptions.	Wheat Flour, Seasoning				
	Tree nuts; Almond, Brazil nut, Cashew, Hazelnut, Macadamia, Pecan, Pine nut, Pistachio, Walnut					
	Mollusc					
	Crustacea					
	Egg		X	Egg	X	Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine					
X	Milk	Glaze				
	Peanuts					
	Sesame seed					
	Soybean (Refer FSANZ schedule 9 for exemptions)		X	Soy	X	Soy
	Lupin					

ALLERGEN STATEMENT	CONTAINS: WHEAT, GLUTEN, MILK. MAY CONTAIN: EGG, SOY.
---------------------------	--

COUNTRY OF ORIGIN	Made in Australia from at least 81% Australian ingredients.
--------------------------	--

Page 1	Uncontrolled: Will not be updated unless requested	Prepared By	Approved By
	Issue Date: 29/05/2023	Issue Number: 1	Emily Watt Elli Wang



Finished Product Specification
(Aus Pie Co Quality Manual)

NUTRITION INFORMATION				
Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 1 Serving size: 46 g				
		Average Quantity per serving		Average Quantity per 100 g
Energy		482 kJ		1050 kJ
Protein		5.4 g		11.7 g
Fat, total		4.8 g		10.4 g
- saturated		2.4 g		5.2 g
Carbohydrate		12.3 g		26.7 g
- sugars		0.3 g		0.7 g
Sodium		208 mg		453 mg

HEALTH STAR RATING	N/A
---------------------------	-----

PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE	
CLAIM (S) WHICH CAN BE MADE:	N/A

STORAGE & SHELF LIFE INSTRUCTIONS					
			PRIMARY PACKAGING MARK (X)	SECONDARY PACKAGING MARK (X)	
Frozen: Store at or below -18 °C.			X	X	
Best Before (LTC = Line Tracking Code)	Inner Boxes	X	BEST BEFORE DD/MM/YY HH:MM Batch XXX/YY LTC		X
Frozen		18	Months		18
				Months	

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 °C.
----------------------------------	---




ANALYTICAL CRITERIA			
PHYSICAL	CRITERIA	TOLERANCE	TEST METHOD REFERENCE
Diameter (mm)	57.5	+/- 5.5	Ruler
Height (mm)	26	+/- 6	Ruler

COOKING GUIDES:
PIES MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven.
OVEN:
<ol style="list-style-type: none"> Preheat conventional oven to 180 °C (355 °F) or fan forced oven to 160 °C (320 °F). Remove pies from packaging and place onto a baking tray. Bake from frozen for approximately 18 min and serve as you wish.
CAUTION: Product may be very hot after cooking

Page 2	Uncontrolled: Will not be updated unless requested	Prepared By	Approved By
	Issue Date: 29/05/2023	Issue Number: 1	Emily Watt Elli Wang



Finished Product Specification
(Aus Pie Co Quality Manual)

PACKAGING SPECIFICATION			
	Primary Packaging		Secondary Packaging
Material Type	CMPC RC Kraft		Cardboard
Environmental Message	<input type="checkbox"/> 	<input type="checkbox"/> 	
Material Grade	465 µm		B03S
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	(L) 190 mm x (W) 130 mm x (H) 60 mm		(L) 288 mm x (W) 225 mm x (D) 256 mm
Average Weight of Packaging (g)	33.4 g		176 g
Average % of Recycled Material	N/A		100%
Net Weight (g or Kg)	550 g		4.4 kg
Gross Weight (g or Kg)	N/A		4.9 kg
Units per package	12		8 x 12 PIECES
GTIN-13/GTIN-14	N/A		19310663407893
Packaging Code	07-002288		07-003210
Carton Liner / Product Divider / Trays / Containers / Other	N/A	Recyclable <input type="checkbox"/>	N/A Recyclable <input type="checkbox"/>

PALLETISATION				
	Australia	New Zealand	Export	
Cartons per pallet	80			Unit
Cartons per layer	20			Unit
Layers per pallet	4			Unit
Pallet depth or length	1165			mm
Pallet width	1165			mm
Pallet height, excluding actual pallet height (150mm)	1024			mm
Pallet weight, excluding actual pallet weight (43 kg)	392			Kg